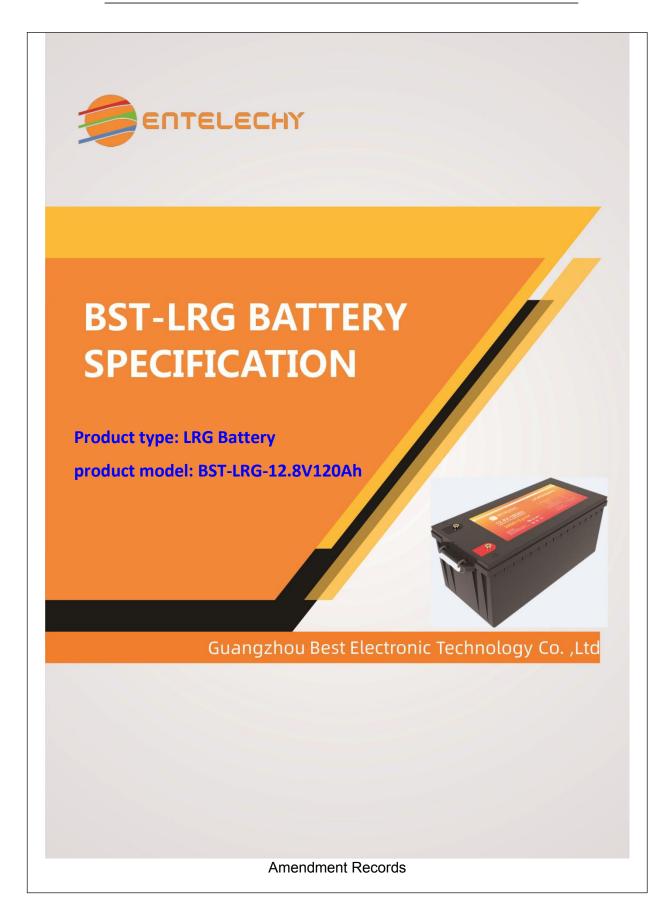


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1. 1. Scope of application

This specification describes the technical index requirements of 12.8V120Ah lithium iron phosphate battery.

2. Model: 12.8V80Ah

- 2.1 The battery uses a cylindrical cell model of 32700 lithium iron phosphate 3.2V6Ah.
 - 2.2 The entire battery pack is composed of 20PCS cells in parallel to form a battery string, and 4 strings of cells are connected in series to form a battery module, a total of 80PCS cells;

3. Reference standards and test requirements

- 3.1 YD/T2344.1-2011 communication lithium iron phosphate battery pack
- 3.2 UN38.3 "Recommendation on the Transport of Dangerous Goods: Manual of Tests and Standards" Part III, Section 38.3
- 3.3GB4208-2008/IEC60529:2001 Enclosure protection class (IP code)
- 3.4 GB/T 1804-2000 General tolerances Tolerances of linear and angular dimensions without tolerances
- 3.5Standard test environment

Temperature: (25±2) °C

Humidity: (65±20)%RH

Standard charging current: 0.3C

Standard discharging current: 120A

4. Technical Parameters

4.1 System parameters

	Project	Specification	Remarks
1	Rated voltage	12V	
2	Nominal capacity	120Ah	1C current discharging after normal charging
3	Nominal voltage	12.8V	During normal charging and discharging



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4	Maximum continuous charging current		120A	1.0C
5	Maximum continuous discharging current		120A	1.0C
6	Max discharging current		400A	keep in 100ms
7	cycle life			
8	Charging	max voltage	14.6V	80%D @(20-45)℃
9	End of discharging voltage		10.0V	Determining discharge cutoff voltage of capacity, single series cutoff voltage2.5±0.05V
10	Charging time		About1.2h	Rated charging current 0.84C
11	Charge-discharge efficiency		≥96%	Volumetric efficiency
12	Cooling way		Natural cooling	
13	IP CLASS		IP67	
14	Working charging temp discharging	charging	(0-60)℃	
14		discharging	(-20-60)℃	
15	Relative humidity		(65±20)%	
16	Battery pack composition		20 parallel and 4 series	A total of 80PCS battery cells
17	Battery Pack Weight		≤16Kg	

4.2 BMS parameter

- 4.2.1 BMS function introduction
- Discharge over current protection function;
- Over voltage, under voltage, temperature and overload protection functions;
- Using an integrated solution, the performance of the protection board is more stable;
- Using contactor control, low internal resistance, high current, high precision;
- Using contactor control, low internal resistance, high current, high precision



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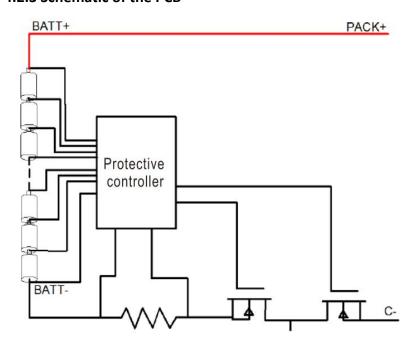
4.2.2 BMS parameter

Voltage		10.0v∼14.6v
Working current	Working range	≤100a
Working temp	Working range	-20℃ ~ +70℃
Consumption	Working consumption	≤200µa
Inpedance		<10mΏ
	Protection voltage	3.65±0.05v
	Recover voltage	3.50±0.05v
Over-charge protection	Over voltage protection delay	2000±1000 ms
	Protection current	110±5a
	Over current protection delay	7∼13s
	Protection voltage	2.50±0.05v
Over-discharge	Recover voltage	3.0±0.1v
protection	Protection delay	2000±1000 ms
protection	Protection current	440(+60/-40)a
Short-circuit	Production delay	200~600us
protection	Recover condition	Disconnect load or charge
	High temp charging protection	65±2℃
	Charging temp of high temp	55±2℃
Temp protection		
Temp protection	Low temp charging protection	1±2°C
remp protection	Low temp charging protection Charging temp of low temp	1±2℃ 10±12℃
remp protection		
remp protection	Charging temp of low temp High temp discharging	10±12℃
remp protection	Charging temp of low temp High temp discharging protection	10±12℃ 75±2℃
remp protection	Charging temp of low temp High temp discharging protection Discharging temp of high temp Low temp discharging	10±12℃ 75±2℃ 65±2℃
Charge balance	Charging temp of low temp High temp discharging protection Discharging temp of high temp Low temp discharging protection	10±12℃ 75±2℃ 65±2℃ -10±2℃



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4.2.3 Schematic of the PCB



4. 3 Battery pack structure size

4.3.1Battery bag outside picture (483*170*240mm without handle;tolerance class: GB/T1804-M)



12V120Ah Battery outside picture
(Picture only for you reference, result depends on production)



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5. Battery function

5.1 Cycle Function

Project		ect	Standard	Test Condition
-	1			In a 25°C environment, charge and discharge with 1c Current 80% dod

5. 2 High and low temperature performance

Project		Standard	Test Condition
1	-20°C low temperature discharge	70%* rated capacity	After standard charging, in an environment of -20°C±2°C,let it stand for 20hdischarge to the cutoff voltage at a constant current of 0.8C
2	temperature	Discharge capacity ≥ 95%* rated capacity	After standard charging, let stand for 5h at 55°C±2°C, discharge to cut-off voltage at 0.8C constant current



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5.3 Storage function

Project			Initial SOC	Standard	Condition
1	Capacity retention rate	25 ℃ 1month	100%	90%	The percentage of the discharge
		60℃ 7day	100%	90%	capacity after storage to the capacity before storage, test condition: standard charge and discharge
		25 ℃ 1month	100%	95%	After testing the remaining capacity after storage, charge and discharge
2	Capacity recovery rate	60℃ 7day	100%	95%	as standard Power cycle 3 times, the highest capacity is the recovery capacity, the percentage of the recovery capacity and the capacity before storage is the recovery rate

6. Storage and transportation

- 6.1 According to the characteristics of the battery, the lithium iron phosphate battery pack should meet its storage environmental conditions during storage and transportation, so as to protect the battery performance to the utmost.
- 6.2 Appropriate protection should be provided during storage and transportation of lithium iron phosphate batteries; Maintain a SOC level of about 50%; ensure that no short circuit and liquid enter the lithium iron phosphate battery or soak in liquid (such as water, oil, etc.);
- 6.3 If not in use temporarily, the battery should be stored in a dry, clean and well-ventilated warehouse at 0° C \sim 45 $^{\circ}$ C.
- 6.4 During the process of loading and unloading, the battery should be handled with care, and avoid dropping, rolling, and heavy pressure.

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7.Safety rules

Misuse of lithium-ion rechargeable batteries may cause battery damage or personal injury.

Before using the lithium-ion rechargeable battery, please read the following safety rules carefully

7.1 Battery precautions

- 7.1.1 Do not expose the battery to extreme heat or fire.
- 7.1.2 Do not short-circuit, overcharge or over-discharge the battery.
- 7.1.3 Do not subject the battery to excessive mechanical shock.
- 7.1.4 Do not immerse the battery in sea water or water, or make it damp.
- 7.1.5 Do not disassemble or repair the battery.
- 7.1.6 Do not put the battery and metal objects such as necklaces, coins or hairpins together.
- 7.1.7 Do not cause obvious damage or deformation of the battery.
- 7.1.8 Do not connect the battery directly to the socket.
- 7.1.9 Do not mix lithium-ion batteries.
- 7.1.10 Do not place the battery in direct sunlight.
- 7.1.11 Keep the battery away from children.
- 7.1.12 Do not puncture, beat or trample the battery.

7.2 Battery instructions

7.2.1 Charging

- 1) The battery charging temperature range is $(0-60)^{\circ}$ C.
- 2) Use a constant current and constant voltage lithium-ion battery charger.
- 3) Correctly connect the positive and negative poles of the battery, and reverse charging is strictly prohibited. If the positive and negative poles of the battery are reversed, there is a risk of arcing and short circuit.

7.2.2 Discharge

- 1) The discharge temperature range of the battery is (-20-60) °C.
- 2) During the long period of non-use of the battery, the battery may be in a certain over- discharged state due to its self-discharge characteristics. In order to prevent the occurrence of over-discharge, the battery should be charged regularly to maintain its cell voltage between (3.3-3.5)V. Over-discharge will cause the loss of battery performance and function.